

11.

Bölüm

Palmiye Budama Artığı Peletlerinde Torefikasyon Sıcaklığı ve Bekleme Süresinin Su Emilim Direncine Etkisi

Hasan YILMAZ¹
Mehmet TOPAKCI²
Murad ÇANAKCI³
Davut KARAYEL⁴
Murat VAROL⁵

1. Giriş

Biyokütle enerjisi, yenilenebilir enerji kaynakları içerisinde fosil yakıtlarla rekabet edebilecek düzeyde olup, Dünyada kömür ve petrolden sonra gelen üçüncü önemli enerji kaynağıdır (Magdziarz vd., 2017). Ortaya çıktıkları bölgede, biyokütle kaynakları kaba forma, yüksek nem içeriğine ve düşük yığın yoğunluğuna sahiptirler (Rentizelas vd., 2009). Biyokütlenin katı yakıt olarak kullanımında en etkin yollardan biri peletleme işlemidir. Peletleme işlemi yüksek yoğunluk, taşıma ve depolama faaliyetlerinin iyileştirilmesi, düzgün ve homojen geometrik şekil sağlayarak biyokütlenin otomatik yakma sistemlerinde verimli bir şekilde kullanılmasına olanak sağlar (Holm vd., 2006; Mani vd., 2003; Werther vd., 2000).

Pelet yakıtları, bilinen yakıt özellikleri, optimize edilmiş peletleme teknolojileri ve sürdürülebilir hammadde temini nedeniyle genellikle orman endüstrisi artıklarından üretilmektedir. Dünya çapında artan odun peleti üretimi,

¹ Arş. Gör., Akdeniz Üniversitesi, Ziraat Fakültesi, Tarım Makinaları ve Teknolojileri Mühendisliği Bölümü, hasanyilmaz@akdeniz.edu.tr

² Prof. Dr., Akdeniz Üniversitesi, Ziraat Fakültesi, Tarım Makinaları ve Teknolojileri Mühendisliği Bölümü, mtopakci@akdeniz.edu.tr

³ Prof. Dr., Akdeniz Üniversitesi, Ziraat Fakültesi, Tarım Makinaları ve Teknolojileri Mühendisliği Bölümü, mcanakci@akdeniz.edu.tr

⁴ Prof. Dr., Akdeniz Üniversitesi, Ziraat Fakültesi, Tarım Makinaları ve Teknolojileri Mühendisliği Bölümü, dkarayel@akdeniz.edu.tr

⁵ Dr. Öğr. Üyesi, Akdeniz Üniversitesi, Mühendislik Fakültesi, Çevre Mühendisliği Bölümü, mvarol@akdeniz.edu.tr

Kaynaklar

- Abedi, A., & Dalai, A. K. (2017). Study on the quality of oat hull fuel pellets using bio-additives. *Biomass and Bioenergy*, 106, 166–175. <https://doi.org/10.1016/j.biombioe.2017.08.024>
- American Society of Agricultural & Biological Engineers. (2012). ASAE S269.5 Densified Products for Bulk Handling -- Cubes, Pellets, and Crumbles - Definitions and Methods for Determining Density, Durability, and Moisture Content. İçinde *ASAE Standard*.
- Bergman, P. C. a., & Kiel, J. H. a. (2005). Torrefaction for biomass upgrading. *Proc. 14th European Biomass Conference, Paris, France, October*, 17–21. <http://scholar.google.com/scholar?hl=en&btnG=Search&q=intitle:Torrefaction+for+biomass+upgrading#0>
- Biswas, A. K., Rudolfsson, M., Broström, M., & Umeki, K. (2014). Effect of pelletizing conditions on combustion behaviour of single wood pellet. *Applied Energy*, 119, 79–84. <https://doi.org/10.1016/j.apenergy.2013.12.070>
- Çanakci, M., Topakci, M., & Karayel, D. (2018). Kendi Yürür Bir Budama Artığı Parçalama Makinası İşletme Giderlerinin Belirlenmesi. *Tarım Makinaları Bilimi Dergisi*, 14(2), 127–134.
- Chen, W. H., Hsu, H. C., Lu, K. M., Lee, W. J., & Lin, T. C. (2011). Thermal pretreatment of wood (Lauan) block by torrefaction and its influence on the properties of the biomass. *Energy*, 36(5), 3012–3021. <https://doi.org/10.1016/j.energy.2011.02.045>
- Chen, W. H., & Kuo, P. C. (2011). Torrefaction and co-torrefaction characterization of hemi-cellulose, cellulose and lignin as well as torrefaction of some basic constituents in biomass. *Energy*, 36(2), 803–811. <https://doi.org/10.1016/j.energy.2010.12.036>
- EN 16127. (2012). *Solid biofuels. Determination of length and diameter of pellets*.
- Faaj, A. (2006). Modern biomass conversion technologies. İçinde *Mitigation and Adaptation Strategies for Global Change* (C. 11, Sayı 2). <https://doi.org/10.1007/s11027-005-9004-7>
- Ghiasi, B., Kumar, L., Furubayashi, T., Lim, C. J., Bi, X., Kim, C. S., & Sokhansanj, S. (2014). Densified biocoal from woodchips: Is it better to do torrefaction before or after densification? *Applied Energy*, 134, 133–142. <https://doi.org/10.1016/j.apenergy.2014.07.076>
- Graham, S., Eastwick, C., Snape, C., & Quick, W. (2017). Mechanical degradation of biomass wood pellets during long term stockpile storage. *Fuel Processing Technology*, 160, 143–151. <https://doi.org/10.1016/j.fuproc.2017.02.017>
- Holm, J. K., Henriksen, U. B., Hustad, J. E., & Sørensen, L. H. (2006). Toward an understanding of controlling parameters in softwood and hardwood pellets production. *Energy and Fuels*, 20(6), 2686–2694. <https://doi.org/10.1021/ef0503360>
- Huang, Z., Jiang, S., Guo, J., Wang, X., Tan, M., Xiong, R., Wang, Z., Wu, Z., & Li, H. (2020). Oxidative Torrefaction of *Phragmites australis*: Gas-Pressurized Effects and Correlation Analysis Based on Color Value. *Energy and Fuels*, 34(9), 11073–11082. <https://doi.org/10.1021/acs.energyfuels.0c01974>
- ISO/TS 17225-8. (2016). *Solid biofuels — Fuel specifications and classes — Part 8: Graded thermally treated and densified biomass fuels*.
- Järvinen, T., & Agar, D. (2014). Experimentally determined storage and handling properties of fuel pellets made from torrefied whole-tree pine chips, logging residues and beech stem wood. *Fuel*, 129, 330–339. <https://doi.org/10.1016/j.fuel.2014.03.057>
- Jiang, L., Yuan, X., Xiao, Z., Liang, J., Li, H., Cao, L., Wang, H., Chen, X., & Zeng, G. (2016). A comparative study of biomass pellet and biomass-sludge mixed pellet: Energy input and pellet properties. *Energy Conversion and Management*, 126, 509–515. <https://doi.org/10.1016/j.enconman.2016.08.035>

- Kambo, H. S., & Dutta, A. (2014). Strength, storage, and combustion characteristics of densified lignocellulosic biomass produced via torrefaction and hydrothermal carbonization. *Applied Energy*, 135, 182–191. <https://doi.org/10.1016/j.apenergy.2014.08.094>
- Larsson, S. H., Rudolfsson, M., Nordwaeger, M., Olofsson, I., & Samuelsson, R. (2013). Effects of moisture content, torrefaction temperature, and die temperature in pilot scale pelletizing of torrefied Norway spruce. *Applied Energy*, 102, 827–832. <https://doi.org/10.1016/j.apenergy.2012.08.046>
- Lee, Y., Yang, W., Chae, T., Kang, B., Park, J., & Ryu, C. (2018). Comparative Characterization of a Torrefied Wood Pellet under Steam and Nitrogen Atmospheres. *Energy and Fuels*, 32(4), 5109–5114. <https://doi.org/10.1021/acs.energyfuels.7b03067>
- Li, H., Liu, X., Legros, R., Bi, X. T., Jim Lim, C., & Sokhansanj, S. (2012). Pelletization of torrefied sawdust and properties of torrefied pellets. *Applied Energy*, 93, 680–685. <https://doi.org/10.1016/j.apenergy.2012.01.002>
- Magdziarz, A., Wilk, M., & Straka, R. (2017). Combustion process of torrefied wood biomass: A kinetic study. *Journal of Thermal Analysis and Calorimetry*, 127(2), 1339–1349. <https://doi.org/10.1007/s10973-016-5731-0>
- Mani, S., Tabil, L. G., & Sokhansanj, S. (2003). An overview of compaction of biomass grinds. *Powder Handling and Processing*, 15(3), 160–168.
- Manouchehrinejad, M., & Mani, S. (2018). Torrefaction after pelletization (TAP): Analysis of torrefied pellet quality and co-products. *Biomass and Bioenergy*, 118(September), 93–104. <https://doi.org/10.1016/j.biombioe.2018.08.015>
- Medic, D. (2012). *Investigation of torrefaction process parameters and characterization of torrefied biomass*.
- Nhuchhen, D., Basu, P., & Acharya, B. (2014). A Comprehensive Review on Biomass Torrefaction. *International Journal of Renewable Energy & Biofuels*, 2014, 1–56. <https://doi.org/10.5171/2014.506376>
- Patel, B., Gami, B., & Bhimani, H. (2011). Improved fuel characteristics of cotton stalk, prosopis and sugarcane bagasse through torrefaction. *Energy for Sustainable Development*, 15(4), 372–375. <https://doi.org/10.1016/j.esd.2011.05.002>
- Rentizelas, A. A., Tolis, A. J., & Tatsiopoulou, I. P. (2009). Logistics issues of biomass: The storage problem and the multi-biomass supply chain. *Renewable and Sustainable Energy Reviews*, 13(4), 887–894. <https://doi.org/10.1016/j.rser.2008.01.003>
- Rokni, E., Ren, X., Panahi, A., & Levendis, Y. A. (2018). Emissions of SO₂, NO_x, CO₂, and HCl from Co-firing of coals with raw and torrefied biomass fuels. *Fuel*, 211(September 2017), 363–374. <https://doi.org/10.1016/j.fuel.2017.09.049>
- Setkit, N., Li, X., Yao, H., & Worasuwannarak, N. (2021). Torrefaction behavior of hot-pressed pellets prepared from leucaena wood. *Bioresource Technology*, 321(December 2020), 124502. <https://doi.org/10.1016/j.biortech.2020.124502>
- Siyal, A. A., Liu, Y., Mao, X., Ali, B., Husaain, S., Dai, J., Zhang, T., Fu, J., & Liu, G. (2021). Characterization and quality analysis of wood pellets: effect of pelletization and torrefaction process variables on quality of pellets. *Biomass Conversion and Biorefinery*, 1(1). <https://doi.org/10.1007/s13399-020-01235-6>
- Spirchez, C., Lunguleasa, A., & Antonaru, C. (2017). Experiments and modeling of the torrefaction of white wood fuel pellets. *BioResources*, 12(4), 8595–8611. <https://doi.org/10.15376/biores.12.4.8595-8611>

- Strandberg, M. (2015). *From torrefaction to gasification - Pilot scale studies for upgrading of biomass*. <http://umu.diva-portal.org/>
- Wang, C., Peng, J., Li, H., Bi, X. T., Legros, R., Lim, C. J., & Sokhansanj, S. (2013). Oxidative torrefaction of biomass residues and densification of torrefied sawdust to pellets. *Bioresource Technology*, 127, 318–325. <https://doi.org/10.1016/j.biortech.2012.09.092>
- Werther, J., Saenger, M., Hartge, E. U., Ogada, T., & Siagi, Z. (2000). Combustion of agricultural residues. *Progress in Energy and Combustion Science*, 26(1), 1–27. [https://doi.org/10.1016/S0360-1285\(99\)00005-2](https://doi.org/10.1016/S0360-1285(99)00005-2)
- Yoshida, T., Nomura, T., Gensai, H., Watada, H., Sano, T., & Ohara, S. (2015). Upgraded Pellet Making by Torrefaction—Torrefaction of Japanese Wood Pellets. *Journal of Sustainable Bioenergy Systems*, 05(03), 82–88. <https://doi.org/10.4236/jsbs.2015.53008>
- Zhang, Y., Chen, F., Chen, D., Cen, K., Zhang, J., & Cao, X. (2020). Upgrading of biomass pellets by torrefaction and its influence on the hydrophobicity, mechanical property, and fuel quality. *Biomass Conversion and Biorefinery*. <https://doi.org/10.1007/s13399-020-00666-5>