

Fatma İNAL<sup>1</sup>  
Oğuzhan KAHRAMAN<sup>2</sup>

### GİRİŞ

Genellikle yemden yararlanmayı artırmak, elde edilen hayvansal ürünlerin miktar ve kalitesini iyileştirmek, maliyeti düşürmek ve hayvan sağlığını korumak amacıyla kullanılan yem katkı maddeleri pazarı her geçen yıl büyümektedir. Teknolojik katkı maddeleri, duyusal katkı maddeleri, besin maddenin katkıları, zooteknik katkı maddeleri, koksidiyostatlar ve histomonostatlar olarak sınıflandırılan çeşitli yem katkı maddeleri piyasaya sunulmaktadır. Teknolojik katkı maddeleri yemlerin bozulmadan uzun süre saklanması sağlanan maddelerdir. Yem üretimi sırasında yemin fiziksel yapısını iyileştirmek veya stabilize etmek için kullanılır. Genellikle hayvansal üretim üzerinde doğrudan biyolojik bir etkiye sahip değildirler.

Teknolojik katkı maddeleri olarak sınıflandırılan emülgatörler; yemlerde iki veya daha fazla karışmayan fazın homojen bir karışımını oluşturmayı veya sürdürmeyi mümkün kılan maddelerdir. Bunlardan stabilizatörler, yem maddelerinin fiziko-kimyasal yapısını korumayı mümkün kılan kivam arttıcılar/koyulaştırıcılardır. Yem maddenin viskozitesini artıran jelleştirici maddeler;

jel oluşturarak yemlere doku kazandıran maddeler olarak islev görmektedirler.

Emülgatörler ve/veya stabilizatörlerin rolünü açıklamak için “dağılan parçacıkların çökelmesini geciktiren”, “yağ damlacıkları veya köpüklerin kremalaşma oranını azaltan”, “dağılmış katı veya sıvı parçacıkların toplanmasını/ayrılmamasını önleyen”, “jelleşmiş gıdaların sinerezisini önleyen”, “gıdayı koşullandıran veya stabilize eden” ve “yağ damlacıklarının birleşmesini geciktiren” gibi tanımlar kullanılmaktadır.

Gidalara pürüzsüz ve tutarlı bir doku oluşturmak için stabilizatör, koyulaştırıcı ve jelleştirici maddeler eklenmektedir. Bu katkı maddelerinin çoğu, proteinler veya nişastalar gibi doğal kaynaklardan elde edilir, ancak aynı zamanda daha düşük maliyetlerle sentetik olarak da üretilirler. Lesitin, zamk, kazeinler, soya proteinleri, monoglisiteritler gibi doğal moleküller yüzey aktivitelerinden dolayı gıdalarda uzun yıllardır kullanılmaktadır. Stabilizatörler, kivam artırıcılar ve jelleştirici maddelere genellikle gıda hidrokolloidi adı verilir.Çoğu tatsız ve kokusuzzur. Gıda hidrokolloidlerinin koyulaştırma, jelleştirme, emülsifiye etme, stabilizasyon ve kristal oluşumunu kontrol etme gibi nitelikleri içeren birçok önemli işlevleri vardır.

<sup>1</sup> Prof. Dr., Selçuk Üniversitesi Veteriner Fakültesi, Hayvan Besleme ve Beslenme Hastalıkları AD., fainal@selcuk.edu.tr,  
ORCID iD: 0000-0002-5022-1579

<sup>2</sup> Doç. Dr., Selçuk Üniversitesi Veteriner Fakültesi, Hayvan Besleme ve Beslenme Hastalıkları AD., okahraman@selcuk.edu.tr,  
ORCID iD:0000-0002-9315-5276

Tablo 2. Piliç yemlerine emülgatör takviyesi ile artan performans parametreleri

Emülgatör	Lipid kaynağı	Parametre
Globin	Soya yağı	YYO
Soya lesitini	Soya yağı	CA, GCAA, YYO, GYT
Lizolesitin	Kanatlı yağı, bitkisel artık yağı	YYO
	Donyağı	YYO
	Hayvansal yağı	CA, GCAA
	Soya yağı	YYO
Lizofosfolipid	Soya yağı	CA, GCAA, GYT, YYO
	Donyağı	GCAA, YYO
	Soya yağı, susam yağı	GCAA, YYO
Lizofosfatidilkolin	Soya yağı, kanatlı yağı, donyağı	GCAA
	Soya yağı, palm yağı	GCAA, YYO
Gliserol polietilen glikol risinolat	Soya yağı, hayvansal yağı	CA, GCAA, YYO
	Palm yağı	GCAA, YYO
Sodyum stearoil-2-laktilat	Donyağı	GYT, GCAA, YYO
	Donyağı, soya yağı	GCAA, GYT
1,3-diasilgliserol	Donyağı	GCAA, YYO
	Soya yağı	GCAA, YYO
Çoklu emülgatörler	Soya yağı	GCAA, YYO
	Donyağı	CA, GCAA, YYO, GYT

CA: Canlı ağırlık, GCAA: Günlük canlı ağırlık artışı, GYT: Günlük yem tüketimi, YYO: Yemden yararlanma oranı

potansiyeli ile piliç performansından ödün vermeden düşük enerjili rasyonlara katı ve sıvı yağların dahil edilmesine ve böylece daha fazla ekonomik kazanç elde edilmesine olanak sağlayabilir.

Farklı lipid kaynakları ve emülgatörlerle piliçler üzerinde yürütülen bazı çalışmalar ve performanstaki iyileşmeler Tablo 2'de görülmektedir.

Emülgatör kullanımının piliçlerde ağırlık artışı ve yem dönüşüm oranı üzerindeki etkilerini ölçmek için yapılan bir meta-analiz çalışmasında 25 araştırma ve 14643 pilicin verisi değerlendirilmiş, emülgatörlerin ağırlık artışını 1.62 g/gün artttığı ve yem dönüşümünü 0.04 g azalttığı gözlenmiştir. Katkı maddelerinin etkisinin piliçlerin cinsiyetinden, lipid kaynağı ve konsantrasyonundan, katkı maddesi tipi ve konsantrasyonundan, yemin enerji seviyesinden ve piliç hatlarından etkilendiği de belirlenmiştir.

## KAYNAKLAR

- Aldridge G. Propylene glycol: when, where and how should it be used. Petfood Industry May 12, 2014.
- Aldridge G. Adding a little color to petfoods-naturally. Petfood Industry December 9, 2014.
- Aldridge G. Caramel: natural brown color for pet food with a hint of controversy. Petfood Industry November 7, 2017.
- Allahyari-Bake S, Jahanian R. Effects of dietary fat source and supplemental lysophosphatidylcholine on performance, immune responses, and ileal nutrient digestibility in broilers fed corn/soybean meal or corn/wheat/soybean meal based diets. Poult Sci 2017; 96: 1149-58.
- An JS, Yun W, Lee JH, Oh HJ, Kim TH, Cho EA, Kim GM, Kim KH, Lee SD, Cho JH. Effects of exogenous emulsifier supplementation on growth performance, energy digestibility, and meat quality in broilers. Journal of Animal Science and Technology 2020; 62: 43-51.
- Aviagen W. Ross 308/308 FF Broiler: Performance Objectives. Alabama, USA: Aviagen Huntsville, 2022.
- Bai G, He W, Yang Z, Fu H, Qiu S, Gao F, Shi B. Effects of different emulsifiers on growth performance, nutrient digestibility, and digestive enzyme activity in weanling pigs. J Anim Sci 2019; 97: 4235-41.
- Bampidis V, Azimonti G, Bastos ML, Christensen H, Duse-

- mund B, Kouba M, Kos Durjava M, López-Alonso M, López Puente S, Marcon F, Mayo B, Pechová A, Petkova M, Ramos F, Sanz Y, Villa RE, Woutersen R, Aquilina G, Bories G, Chesson A, Nebbia C, Renshaw D, Innocenti ML, Gropp J. Scientific Opinion on the safety and efficacy of sorbitan monolaurate as a feed additive for all animal species. EFSA J 2019; 17: 5651, 15 pp.
- Bampidis V, Azimonti G, Bastos ML, Christensen H, Dusemund B, Kos Durjava M, Kouba M, Lopez-Alonso M, Lopez Puente S, Marcon F, Mayo B, Pechova A, Petkova M, Ramos F, Sanz Y, Villa RE, Woutersen R, Bories G, Gropp J, Nebbia C, Innocenti ML, Aquilina G. Scientific Opinion on the safety and efficacy of microcrystalline cellulose for all animal species. EFSA J 2020; 18: 6209, 12 pp.
- Bampidis V, Azimonti G, Bastos ML, Christensen H, Dusemund B, Fašmon Durjava M, Kouba M, López-Alonso M, López Puente S, Marcon F, Mayo B, Pechová A, Petkova M, Ramos F, Sanz Y, Villa RE, Woutersen R, Brozzi R, Galobart J, Gregoretti L, López-Galvez G, Vettori MV and Innocenti ML. Scientific opinion on the safety and efficacy of an additive consisting of xanthan gum produced by Xanthomonas campestris strains for all animal species (Biopolymer International). EFSA J 2021; 19: 6710, 13 pp.
- Bampidis V, Azimonti G, Bastos ML, Christensen H, Dusemund B, Fašmon Durjava M, Kouba M, López-Alonso M, López Puente S, Marcon F, Mayo B, Pechová A, Petkova M, Ramos F, Sanz Y, Villa RE, Woutersen R, Brozzi R, Galobart J, Gregoretti L, Vettori MV, Innocenti ML. Scientific opinion on the safety and efficacy of a feed additive consisting of sodium alginate for all animal species (ALGAIA). EFSA J 2022; 20: 7164, 9 pp.
- Bampidis V, Azimonti G, Bastos ML, Christensen H, Dusemund B, Fašmon Durjava M, Kouba M, Lopez-Alonso M, López Puente S, Marcon F, Mayo B, Pechová A, Petkova M, Ramos F, Sanz Y, Villa RE, Woutersen R, Brantom P, Svensson K, Innocenti M. Scientific Opinion on the safety and efficacy of a feed additive consisting of acacia gum (gum Arabic) for all animal species (A.I.P.G. Association for International Promotion of Gums). EFSA J 2022; 20: 7252, 13 pp.
- Bampidis V, Azimonti G, Bastos ML, Christensen H, Dusemund B, Fašmon Durjava M, Kouba M, López-Alonso M, López Puente S, Marcon F, Mayo B, Pechová A, Petkova M, Ramos F, Sanz Y, Villa RE, Woutersen R, Brantom P, Svensson K, Brozzi R, Galobart J, Gregoretti L, López Gálvez G, Sofianidis K, Vettori MV, Innocenti ML. Scientific Opinion on the safety and efficacy of a feed additive consisting of carrageenan for pets and other non-food-producing animals (Marinalg International). EFSA J 2022; 20: 7285, 12 pp.
- Bampidis V, Azimonti G, Bastos ML, Christensen H, Dusemund B, Fašmon Durjava M, Kouba M, López-Alonso M, Puente SL, Marcon F, Mayo B, Pechová A, Petkova M, Ramos F, Sanz Y, Villa RE, Woutersen R, Brantom P, Brozzi R, Galobart J, Innocenti ML, Vettori MV, Amaduzzi A. Scientific opinion on the safety and efficacy of a feed additive consisting of locust bean gum for all animal species (Dupont Nutrition and Health). EFSA J 2022; 20(8): 7435, 11 pp.
- Bampidis V, Azimonti G, Bastos ML, Christensen H, Dusemund B, Fašmon Durjava M, Kouba M, López-Alonso M, Puente SL, Marcon F, Mayo B, Pechová A, Petkova M, Ramos F, Sanz Y, Villa RE, Woutersen R, Aquilina G, Bories G, Gropp J, Nebbia C, Innocenti M. Scientific Opinion on the safety and efficacy of a feed additive consisting of glyceryl polyethyleneglycol ricinoleate (PEG castor oil) for all animal species (FEFANA asbl). EFSA J 2022; 20(10): 7433, 17 pp.
- Bontempo V, Comi M, Jiang XR, Rebucci R, Caprarulo V, Giromini C, Gottardo D, Fusi E, Stella S, Tirloni E, Cattaneo D, Baldi A. Evaluation of a synthetic emulsifier product supplementation on broiler chicks. Anim Feed Sci Technol 2018; 240: 157-64.
- Boontiam W, Hyun YK, Jung B, Kim YY. Effects of lysophospholipid supplementation to reduced energy, crude protein, and amino acid diets on growth performance, nutrient digestibility, and blood profiles in broiler chickens. Poult Sci 2019; 98: 6693-701.
- Boontiam W, Jung B, Kim YY. Effects of lysophospholipid supplementation to lower nutrient diets on growth performance, intestinal morphology, and blood metabolites in broiler chickens. Poult Sci 2017; 96: 593-601.
- Brautigan DL, Li R, Kubicka E, Turner SD, Garcia JS, Weintraut ML, Wong EA. Lysolecithin as feed additive enhances collagen expression and villus length in the jejunum of broiler chickens. Poult Sci 2017; 96: 2889-98.
- Chassaing B, Koren O, Goodrich JK, Poole AC, Srinivasan S, Ley RE, Gewirtz AT. Dietary emulsifiers impact the mouse gut microbiota promoting colitis and metabolic syndrome. Nature 2015; 519: 92-6.
- Craig JM. Additives in pet food: are they safe? Journal of Small Animal Practice 2021; 1-12.
- Dabbou S, Schiavone A, Gai F, Martinez S, Madrid J, Hernandez F, Marín ALM, Soglia D, Sartore S, Kalmar ID, Gasco L, Nery J. Effect of dietary globin, a natural emulsifier, on the growth performance and digestive efficiency of broiler chickens. Italian J Anim Sci 2019; 18: 530-7.
- European Commission, Directorate-General for Health and Food Safety, European Union register of feed additives pursuant to Regulation (EC) No 1831/2003. Annex I, List of additives (Released date 06.12.2022), Publications Office of the European Union, 2022.
- Fernandes ML, Nascimento DS, Cardoso AS, Vieira BS, Jolomba MR, Oliveira JGR, Macena WG, Costa FGP, Lima MR. Does the use of emulsifier or lipase improve weight gain and feed conversion in broilers? A systematic literature review and meta-analysis. Brazilian J Poult Sci 2023; 25: 1-14.
- Fuller MF. The Encyclopedia of Farm Animal Nutrition. Oxon, UK: CABI Publishing, 2004.
- Gallo SB, Brochado T, Brochene L, Passareli D, Costa SF, da S Bueno IC, de C Balieiro JC, Franzolin Neto R, Tedeschi LO. Effect of biosurfactant added in two different oil source diets on lamb performance and ruminal and blood parameters. Livestock Sci 2019; 226: 66-72.
- Garti N. Food emulsifiers and stabilizers. Eskin NAM, Robinson DS. Eds. In: Food shelf life stability: chemical, biochemical and microbiological changes. CRC Press LLC, 2001.
- Haetinger VS, Dalmoro YK, Godoy GL, Lang MB, de Souza OF, Aristimunha P, Stefanello C. Optimizing cost, growth performance, and nutrient absorption with a bio-emul-

- sifier based on lysophospholipids for broiler chickens. *Poult Sci* 2021; 100: 101025.
- Hawkins A, Burdine K, Amaral-Phillips D, Costa JH. An economic analysis of the costs associated with pre-weaning management strategies for dairy heifers. *Animals (Basel)* 2019; 9: 471.
- Ho Cho J, Zhao P, Kim IH. Effects of emulsifier and multi enzyme in different energy density diet on growth performance, blood profiles, and relative organ weight in broiler chickens. *J Agric Sci* 2012; 4: 161-168.
- Huang J, Yang D, Wang T. Effects of replacing soy-oil with soy-lecithin on growth performance, nutrient utilization and serum parameters of broilers fed corn-based diets. *Asian-Australas J Anim Sci* 2007; 20: 1880-6.
- Huuskonen A, Khalili H, Kiljala J, Joki-Tokola E, Nousiainen J. Effects of vegetable fats versus lard in milk replacers on feed intake, digestibility, and growth in Finnish Ayrshire bull calves. *J Dairy Sci* 2005; 88: 3575-81.
- Karlsson K, Schuster E, Stading M, Riddahl M. Foaming behavior of water-soluble cellulose derivatives: hydroxypropyl methylcellulose and ethyl hydroxyethyl cellulose. *Cellulose* 2015; 22: 2651-64.
- Kertz AF, Hill TM, Quigley III JD, Heinrichs AJ, Linn JG, Drackley JK. A 100-Year Review: Calf nutrition and management. *J Dairy Sci* 2017; 100: 10151-72.
- Khonyoung D, Yamauchi K, Suzuki K. Influence of dietary fat sources and lysolecithin on growth performance, visceral organ size, and histological intestinal alteration in broiler chickens. *Livestock Science* 2015; 176: 111-20.
- Kim IH. Role and functions of emulsifier as a feed additive in poultry and pigs. *Feed Additive March* 2023.
- Martino JV, Van Limbergen J, Cahill LE. The role of carrageenan and carboxymethylcellulose in the development of intestinal inflammation. *Frontiers in Pediatrics* 2017; 5: 96.
- McFadden JW. Dietary lecithin supplementation in dairy cattle. *Cornell Nutr. Conf.* Ithaca, NY: 2019.
- Official Gazette. Regulation regarding the use of feed additives substances in animal nutrition, Part one. Number: 2871118, July 2013.
- Oketch EO, Lee JW, Yu M, Hong JS, Kim YB, Nawarathne SR, Chiu JWC, Heo JM. Physiological responses of broiler chickens fed reduced energy diets supplemented with emulsifiers. *Animal Bioscience* 2022; 35: 1929-39.
- Oketch EO, Wickramasuriya SS, Oh S, Choi, JS, Heo JM. Physiology of lipid digestion and absorption in poultry: An updated review on the supplementation of exogenous emulsifiers in broiler diets. *J Anim Physiol Anim Nutr* 2023; 1-15.
- Park JH, Nguyen DH, Kim IH. Effects of exogenous lysolecithin emulsifier supplementation on the growth performance, nutrient digestibility, and blood lipid profiles of broiler chickens. *J Poult Sci* 2018; 55: 190-4.
- Ravindran V, Abdollahi MR. Nutrition and digestive physiology of the broiler chick: State of the art and outlook. *Animals* 2021; 11: 2795.
- Reis ME, Toledo AF, da Silva AP, Poczynek M, Fioruci EA, Cantor MC, Greco L, Bittar CMM. Supplementation of lysolecithin in milk replacer for Holstein dairy calves: Effects on growth performance, health, and metabolites. *J Dairy Sci* 2021; 104: 5457-66.
- Rico DE, Ying Y, Harvatine KJ. Short communication: Effects of lysolecithin on milk fat synthesis and milk fatty acid profile of cows fed diets differing in fiber and unsaturated fatty acid concentration. *J Dairy Sci* 2017; 100: 9042-7.
- Rovers M. Nutritional emulsifier in broiler diets saves energy and feed costs. *Asian Poultry Magazine*, January 2017.
- Roy A, Haldar S, Mondal S, Ghosh TK. Effects of supplemental exogenous emulsifier on performance, nutrient metabolism, and serum lipid profile in broiler chickens. *Vet Med Int* 2010; 2010: 1-9.
- Rychen G, Aquilina G, Azimonti G, Bampidis V, Bastos ML, Bories G, Chesson A, Cocconcelli PS, Flachowsky G, Kollar B, Kouba M, López-Alonso M, López Puente S, Mantovani A, Mayo B, Ramos F, Saarela M, Villa RE, Wallace RJ, Wester P, Lundebøe A-K, Nebbia C, Renshaw D, Innocenti ML, Gropp J. Scientific opinion on the safety and efficacy of sodium and potassium alginate for pets, other non food-producing animals and fish. *EFSA J* 2017; 15: 4945, 13 pp.
- Saha D, Bhattacharya S. Hydrocolloids as thickening and gelling agents in food: a critical review. *J Food Sci Technol* 2010; 47: 587-97.
- Saleh AA, Amber KA, Mousa MM, Nada AL, Awad W, Dawood MAO, Abd El-Moneim AEME, Ebeid TA, Abdel-Daim MM. A mixture of exogenous emulsifiers increased the acceptance of broilers to low energy diets: Growth performance, blood chemistry, and fatty acids traits. *Animals* 2020; 10: 437.
- Siyal F, Babazadeh D, Wang C, Arain M, Saeed M, Ayasan T, Zhang L, Wang T. Emulsifiers in the poultry industry. *World's Poult Sci J* 2017; 73: 611-20.
- Siyal FA, El-hack MEA, Alagawany M, Wang C, Wan X, He J, Wang M, Zhang L, Zhong X, Wang T, Dhama K. Effect of soy lecithin on growth performance, nutrient digestibility, and hepatic antioxidant parameters of broiler chickens. *International Journal of Pharmacology* 2017; 13: 396-402.
- Solbi A, Rezaei-pour V, Abdullahpour R, Gharahveysi S. Efficacy of lysophospholipids on growth performance, carcass, intestinal morphology, microbial population and nutrient digestibility in broiler chickens fed different dietary oil sources. *Italian J Anim Sci* 2021; 20: 1612-9.
- Thornsberry RM, Wood D, Kertz AF, Hutcheson D. Alternative ingredients in calf milk replacer – A review for bovine practitioners. *Bov Pract* 2016; 50: 1-24.
- Ullah A, Sarwar I, Suheryani I, Ahmad S, Andlib S, Buzdar JA, Kakar MU, Arain MA. Role of dietary lecithin as an emulsifying agent in poultry nutrition: efficacy and feasibility. *World's Poult Sci J* 2024; 80: 187-206.
- Upadhyaya SD, Lee JS, Jung KJ, Kim IH. Influence of emulsifier blends having different hydrophilic-lipophilic balance value on growth performance, nutrient digestibility, serum lipid profiles, and meat quality of broilers. *Poult Sci* 2018; 97: 255-61.
- Upadhyaya SD, Park JW, Park JH, Kim IH. Efficacy of 1,3-diacylglycerol as a fat emulsifier in low-density diet for broilers. *Poult Sci* 2017; 96: 1672-8.
- Upadhyaya SD, Yun KS, Zhao PY, Lee IS, Kim IH. Emulsifier as a feed additive in poultry and pigs-A review. *Anim Nutr Feed Technol* 2019; 19: 323-36.
- Viennois E, Merlin D, Gewirtz AT, Chassaing B. Dietary emul-

- sifier-induced low-grade inflammation promotes colon carcinogenesis. *Cancer Research* 2016; 77: 27-40.
- Wang J, Choi H, Kim WK. Effects of dietary energy level and 1,3-diacylglycerol on growth performance and carcass yield in broilers. *J Appl Poult Res* 2020; 29: 665-72.
- Wang JP, Zhang ZF, Yan L, Kim IH. Effects of dietary supplementation of emulsifier and carbohydراse on the growth performance, serum cholesterol and breast meat fatty acids profile of broiler chickens. *Anim Sci J* 2016; 87: 250-6.
- Wu W, Zhen Z, Niu T, Zhu X, Gao Y, Yan J, Chen Y, Yan X, Chen H. κ-carrageenan enhances lipopolysaccharide-induced interleukin-8 secretion by stimulating the Bcl-10-NF-κ B pathway in HT-29 cells and aggravated C. freundii-induced inflammation in mice. *Mediators of Inflammation* 2017; 2017: 8634865.
- Zampiga M, Meluzzi A, Sirri F. Effect of dietary supplementation of lysophospholipids on productive performance, nutrient digestibility and carcass quality traits of broiler chickens. *Italian J Anim Sci* 2016; 15: 521-8.
- Zhang B, Haitao L, Zhao D, Guo Y, Barri A. Effect of fat type and lysophosphatidylcholine addition to broiler diets on performance, apparent digestibility of fatty acids, and apparent metabolizable energy content. *Anim Feed Sci Technol* 2011; 163: 177-84.
- Zhao PY, Kim IH. Effect of diets with different energy and lysophospholipids levels on performance, nutrient metabolism, and body composition in broilers. *Poult Sci* 2017; 96: 1341-7.