

BÖLÜM 3

MİKRODALGA KURUTMANIN MANTARLARIN KURUTMA KİNETİĞİ, ENERJİ ÖZELLİKLERİ VE RENK PARAMETRELERİ ÜZERİNE ETKİSİ

Necati ÇETİN¹

1. GİRİŞ

Birçok ülkede yaygın olarak tüketilen mantar (*Agaricus bisporus*), yüksek protein, vitamin, lif, sakkarit ve mineral içeriği ile besleyici ve lezzetli bir üründür (Walde ve ark., 2006). Dünyada üretilen tüm mantarların yaklaşık %50'si taze olarak tüketilmektedir. Mantarlar hasat edildikten sonra yüksek nem oranları (yaklaşık %90) ve enzim içeriği sebebiyle sadece 1-7 arasında muhafaza edilebilmektedir (Jiang, 2013). Bu nedenle mantarlar, raf ömrünü uzatmak, tat ve aromasını korumak amacıyla en sık uygulanan muhafaza yöntemi olarak kurutma işlemine tabi tutulmaktadır (Giri ve Prasad, 2007). Kurutulmuş mantarlar hazır çorba ve pizza sanayiinde hammadde olarak, çeşitli sos ürünleri ve bebek mamalarında yardımcı malzeme olarak veya işlenerek kullanılmaktadır (Arumuganathan ve ark., 2009; Isik ve İzli, 2014).

Gıda kurutma ilkesi, genellikle %1 ile %5 arasında değişen bir nem içeriği seviyesine kadar gıdadan serbest suyu uzaklaştırarak mikrobiyal büyümeyi azaltmaktır (Vega-Marcedo, 2001; Krokida ve ark., 2003). Kurutma, genellikle gıdaların hacimlerinde ve ağırlıklarında azalmaya yol açar. Kurutulmuş ürünler, uygun

¹ Erciyes Üniversitesi, Ziraat Fakültesi, Biyosistem Mühendisliği Bölümü, Kayseri, Türkiye *Sorumlu Yazar: necaticetin@erciyes.edu.tr

4. SONUÇ

Bu çalışmada mantar dilimleri üç farklı mikrodalga kurutma işlemine tabi tutulmuştur. Logistic ve Wang & Singh modelleri deneysel veriler için en uygun modeller olarak belirlenmiştir. Renk özellikleri bakımından en yüksek sonuçlar 300W kurutmada elde edilirken, rehidrasyon için en yüksek sonuçlar 100W ve 200W kurutmada elde edilmiştir. Toplam enerji tüketimi ve kurutma süresi en yüksek olan sistem 100W olurken enerji ve termal etkinlik açısından en efektif sistem 300W olmuştur. En yüksek D_{eff} değeri ise 300 W mikrodalga gücünde belirlenmiştir.

Bu çalışmada elde edilen sonuçlar, geliştirilen tüm modellerin kuruma özelliklerinin tahmin edilmesi için uygun olduğunu göstermektedir. Çalışmada en düşük RMSE değerine sahip modeller nem içeriği için 0.008 ile MLP (4-5-1), nem oranı için 0.015 ile MLP (4-15-1) ve kuruma hızı için 0.069 ile MLP (4-10-1) olmuştur. Bulgular, yapay sinir ağı modellerinin farklı kurutma parametrelerini tahmin etmek için etkili bir araç olduğunu ve akıllı kurutma sistemleri geliştirmek için bu modellerin kullanılabilirliğini göstermiştir. Farklı kurutma şartlarının nihai ürün kalitesi üzerindeki etkilerini araştırmak için farklı yapay zekâ algoritmalarının kullanılarak daha fazla araştırma yapılması önerilmektedir.

KAYNAKLAR

- Adabi, E.M., Motevali, A., Nikbakht, A.M., Khoshtaghaza, H.M., 2013. Investigation of some pretreatments on energy and specific energy consumption drying of black mulberry. *Chemical Industry and Chemical Engineering Quarterly/CICEQ*, 19(1): 89-105.
- Alibas, I., Koksal, N., 2014. Convective, vacuum and microwave drying kinetics of mallow leaves and comparison of color and ascorbic acid values of three drying methods. *Food Science and Technology, Campinas*, 34(2): 358-364.
- Alibas, I., 2007. Energy consumption and colour characteristics of nettle leaves during microwave, vacuum and convective drying. *Biosystems Engineering*, 96(4): 495-502.
- Alibas, I. 2012. Microwave drying of grapevine (*Vitis vinifera* L.) leaves and

- determination of some quality parameters. *Journal of Agricultural Science*, 18: 43-53.
- AOAC, 1990. *Official Methods of Analysis* (15th ed.). Arlington, VA: Association of Official Analytical Chemists.
- Arslan, D., Özcan, M.M., Mengeş, H.O., 2010. Evaluation of drying methods with respect to drying parameters, some nutritional and colour characteristics of peppermint (*Mentha x piperita* L.). *Energy Conversion and Management*, 51(12): 2769-2775.
- Arumuganathan, T., Manikantan, M.R., Rai, R.D., Anandakumar, S., Khare, V., 2009. Mathematical modelling of drying kinetics of milky mushroom in a bed dryer. *International Agrophysics*, 23(1): 1-7.
- Bai, J.W., Xiao, H.W., Ma, H.L., Zhou, C.S., 2018. Artificial neural network modeling of drying kinetics and color changes of ginkgo biloba seeds during microwave drying process. *Journal of Food Quality*, 1-8.
- Beigi, M., 2016. Energy efficiency and moisture diffusivity of apple slices during convective drying. *Food Science and Technology*, 36:145-150.
- Cetin, N., Yaman, M., Karaman, K., Demir, B., 2020. Determination of some physicochemical and biochemical parameters of hazelnut (*Corylus avellana* L.) cultivars. *Turkish Journal of Agriculture and Forestry*, 44(5): 439-450.
- Chayjan, R.A., Kaveh, M., Dibagar, N., Nejad, M.Z., 2017. Optimization of pistachio nut drying in a fluidized bed dryer with microwave pretreatment applying response surface methodology. *Chemical Product and Process Modeling*, 12(3): 1– 12.
- Crank, J., 1975. *Mathematics of Diffusion*. 2nd ed.; Oxford University Press: London, UK, p. 414.
- Çetin, N., Sağlam, C., 2022. Effects of ultrasound pretreatment assisted drying methods on drying characteristics, physical and bioactive properties of windfall apples. *Journal of the Science of Food and Agriculture*, 103: 1-14.
- Çetin, N., 2022a. Prediction of moisture ratio and drying rate of orange slices using machine learning approaches. *Journal of Food Processing and Preservation*, e17011.
- Çetin, N., 2022b. Comparative assessment of energy analysis, drying kinetics, and biochemical composition of tomato waste under different drying conditions. *Scientia Horticulturae*, 305: 111405.
- Das, I., Arora, A., 2018. Alternate microwave and convective hot air application for rapid mushroom drying. *Journal of Food Engineering*, 223:208-219.
- Doymaz, I., 2004. Convective air-drying characteristics of thin layer carrots. *Journal of Food Engineering*, 61(3):359-364.
- Ghaderi, A., Abbasi, S., Motevali, A., Minaei, S., 2012. Comparison of mathematical models and artificial neural networks for prediction of drying kinetics of mushroom in microwave-vacuum drier. *Chemical Industry and Chemical Engineering Quarterly/CICEQ*, 18(2):283-293.
- Giri, S.K., Prasad, S., 2007. Drying kinetics and rehydration characteristics of

- microwave-vacuum and convective hot-air dried mushrooms. *Journal of Food Engineering*, 78(2): 512-521.
- Hirun, S., Utama-Ang, N., Roach, P.D., 2014. Turmeric (*Curcuma longa* L.) drying: an optimization approach using microwave-vacuum drying. *Journal of Food Science and Technology*, 51(9):2127-2133.
- Isik, E., Izli, N., 2014. Effect of different drying methods on drying characteristics, colour and microstructure properties of mushroom. *Journal of Food and Nutrition Research*, 53(2):105-116.
- Jena, S., Das, H., 2007. Modelling for vacuum drying characteristics of coconut presscake. *Journal of Food Engineering*, 79(1): 92-99.
- Jiang, T., 2013. Effect of alginate coating on physicochemical and sensory qualities of button mushrooms (*Agaricus bisporus*) under a high oxygen modified atmosphere. *Postharvest Biology and Technology*, 76: 91-97.
- Karray, F., Karray, F.O., De Silva, C.W., 2004. "Soft Computing and Intelligent Systems Design: Theory, Tools, and Applications". Pearson Education.
- Krokida, M.K., Karathanos, V.T., Maroulis, Z.B., Marinou-Kouris, D., 2003. Drying kinetics of some vegetables. *Journal of Food Engineering*, 59(4):391-403.
- Kumar, C., Karim, M.A., Joardder, M.U., 2014. Intermittent drying of food products: A critical review. *Journal of Food Engineering*, 121: 48-57.
- Li, X., Liu, J., Cai, J., Xue, L., Wei, H., Zhao, M., Yang, Y., 2021. Drying characteristics and processing optimization of combined microwave drying and hot air drying of *Termitomyces albuminosus* mushroom. *Journal of Food Processing and Preservation*, 45(12), e16022.
- Li, X., Zhang, Y., Zhang, Y., Liu, Y., Gao, Z., Zhu, G., Mowafy, S., 2022. Relative humidity control during shiitake mushroom (*Lentinus edodes*) hot air drying based on appearance quality. *Journal of Food Engineering*, 315, 110814.
- Maskan, M., 2001. Kinetics of colour change of kiwifruits during hot air and microwave drying. *Journal of Food Engineering*, 48:169-175.
- Motavali, A., Minaei, S., Banakar, A., Ghobadian, B., Darvishi, H., 2016. Energy analyses and drying kinetics of chamomile leaves in microwave-convective dryer. *Journal of the Saudi Society of Agricultural Sciences*, 15:179-187.
- Motevali, A., Minaei, S., Khoshtaghaza, M.H., Amirnejat, H., 2011. Comparison of energy consumption and specific energy requirements of different methods for drying mushroom slices. *Energy*, 36:6433-6441.
- Omid, M., Khojastehnazhand, M., Tabatabaeefar, A., 2010. Estimating volume and mass of citrus fruits by image processing technique. *Journal of Food Engineering*, 100(2): 315- 321.
- Onwude, D.I., Hashim, N., Janius, R.B., Nawi, N., Abdan, K., 2016. Modelling the convective drying process of pumpkin (*Cucurbita moschata*) using an artificial neural network. *International Food Research Journal*, 23, 237.
- Pinar, H., Çetin, N., Ciftci, B., Karaman, K., Kaplan, M., 2021. Biochemical composition, drying kinetics and chromatic parameters of red pepper as affe-

- cted by cultivars and drying methods. *Journal of Food Composition and Analysis*, 102, 103976.
- Poonnoy, P., Tansakul, A., Chinnan, M., 2007. Estimation of moisture ratio of a mushroom undergoing microwave-vacuum drying using artificial neural network and regression models. *Chemical Product and Process Modelling*, 2(3).
- Rodriguez, R., Lombrana, J.I., Kamel, M., De Elvira, C., 2005. Kinetic and quality study of mushroom drying under microwave and vacuum. *Drying Technology*, 23(9-11):2197-2213.
- Sağlam, C., Çetin, N., 2022. Machine learning algorithms to estimate drying characteristics of apples slices dried with different methods. *Journal of Food Processing and Preservation*, e16496.
- Soysal, Y., Öztekin, S., Eren, Ö., 2006. Microwave drying of parsley: modelling, kinetics, and energy aspects. *Biosystems Engineering*, 93(4):403-413.
- Soysal, Y., 2004. Microwave drying characteristics of parsley. *Biosystems Engineering*, 89(2): 167-173.
- Tarafdar, A., Shahi, N.C., Singh, A., 2019. Freeze-drying behaviour prediction of button mushrooms using artificial neural network and comparison with semi-empirical models. *Neural Computing and Applications*, 31(11):7257-7268.
- Taskin, O., 2020. Evaluation of freeze drying for whole, half cut and puree black chokeberry (*Aronia melanocarpa* L.). *Heat and Mass Transfer*, 56(8): 2503-2513.
- Therdthai, N., Zhou, W., 2009. Characterization of microwave vacuum drying and hot air drying of mint leaves (*Mentha cordifolia* Opiz ex Fresen). *Journal of Food Engineering*, 91:482- 489.
- Toğrul, İ.T., Pehlivan, D., 2004. Modelling of thin layer drying kinetics of some fruits under open-air sun drying process. *Journal of Food Engineering*, 65(3): 413-425.
- Vega-Mercado, H., Góngora-Nieto, M.M., Barbosa-Cánovas, G.V., 2001. Advances in dehydration of foods. *Journal of Food Engineering*, 49(4):271-289.
- Walde, S.G., Velu, V., Jyothirmayi, T., Math, R.G., 2006. Effects of pretreatments and drying methods on dehydration of mushroom. *Journal of Food Engineering*, 74(1):108-115.
- Yağcıoğlu, A., 1999. *Tarım Ürünlerinde Kurutma Tekniği*. Ege Üniversitesi, Ziraat Fakültesi Yayınları, İzmir, Türkiye.